

Date: Thursday, 06/09/2007 10:26:14 AM  
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MOUNTING BRACKET  
Job Number : 34445  
Estimate Number : 10604  
P.O. Number : N/A Part Number : D2581  
This Issue : 06/09/2007 S.O. No. : N/A Drawing Number : D2581 REV A1  
Prsht Rev. : NC Project Number : N/A  
First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A1  
Previous Run : 32066 Material : N/A  
Written By : Due Date : 13/09/2007 Qty: 52 Um: Each  
Checked & Approved By :  
Comment : Est. D 01.07.17 Added info to step 2 SM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S11GA 304/316 .125 Sheet



Comment: Qty.: 0.0196 sf(s)/Unit Total: 1.0210 sf(s)  
304/316 .125 Sheet  
(M304S0125)  
Batch: M104934 HB 07-09-06

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
1-Cut as per Dwg D2581  
Dwg Rev: A1 HB 07-09-06  
Prog Rev: A1

2-Deburr if necessary

07/09/10 Jm

52

52

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 07-09-06

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

En 07/09/10

counter

x52

5.0 BRAKE NC NC BRAKE











Comment: NC BRAKE  
Form as per Dwg D2581 using CNC Brake

SB 07/09/11 (50)

PTD →

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## Process Sheet

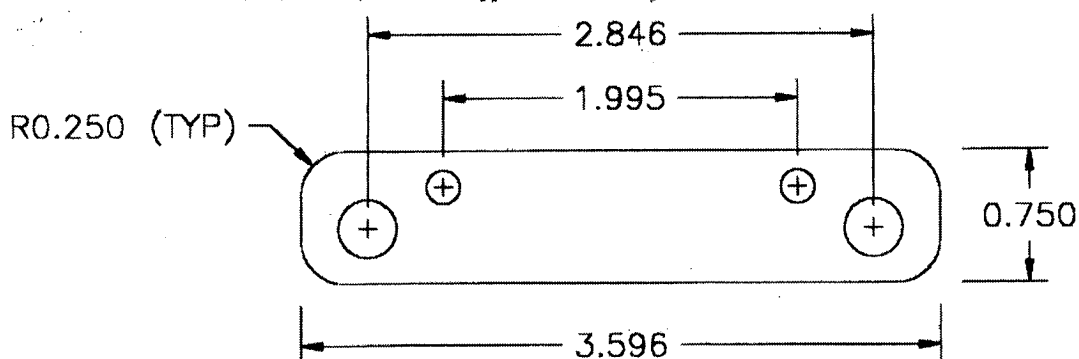
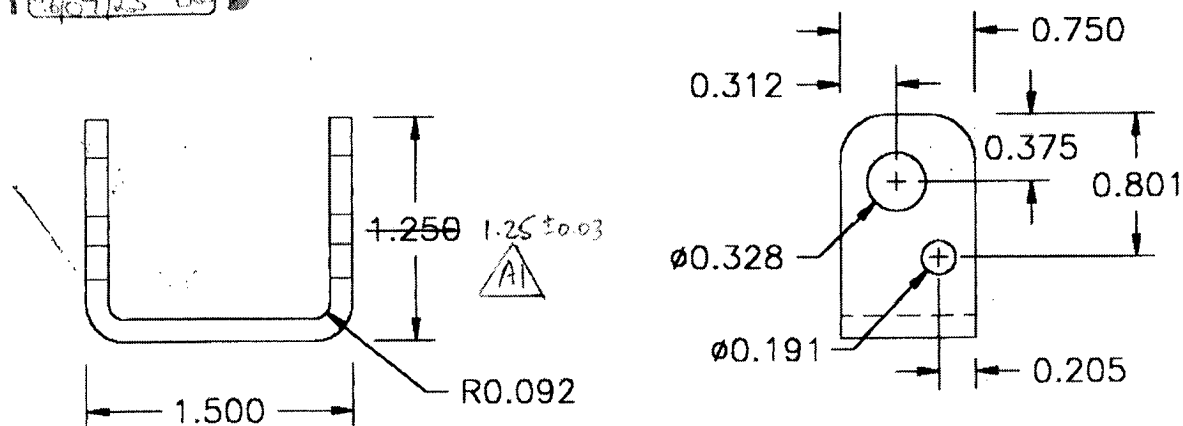
Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: MOUNTING BRACKET	
Job Number: 34445		Part Number: D2581	
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
6.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP		En 07-09-11 <i>countes</i> <i>(XSO)</i>	
7.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>WS</i>		<i>PD 07-09-11</i>	
8.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE		<i>PD 07-09-11</i>	
Job Completion			
		<i>U 07-09-12</i>	

*PD →*  
*Last page*



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
A1	CP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED  
9/6/07/23 BW



W/O  
34445

MATERIAL: 304/316 SS 0.125 THICK



# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   D   Date: 07/09/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/09/14	5	1 piece was scrap at the set-up + 1 other was scrap <del>was</del> went wrong way human error.	<u>  [Signature]  </u>	(2) Scrap + destroy No Rep/see	<u>  SB  </u> 07/09/14	<u>  En  </u> 07/09/14	<u>  [Signature]  </u>	<u>  En  </u> 07/09/14

NOTE: Date & initial all entries